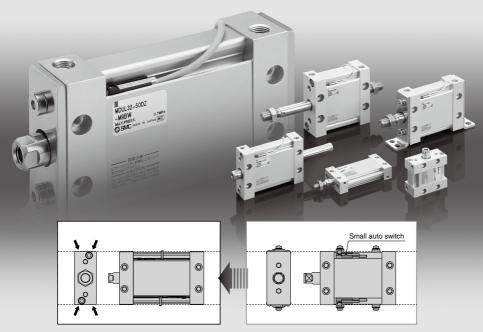
## **Plate Cylinder**

## **MU** Series

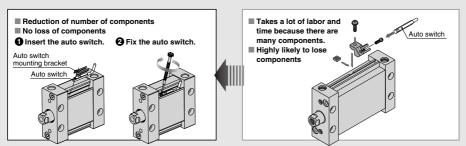
Ø25, Ø32, Ø40, Ø50, Ø63



# It is possible to mount small auto switches in 4 directions. No stick-out Easy mounting



Reduction of labor for work



Available with a stroke up to 300 mm



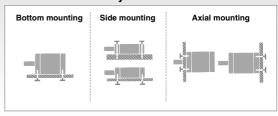
#### **MU** Series

## ■ Width: Max. 62% reduction (in comparison with SMC CA2 cylinder)



A Dimension Comparison (mm)								
		Α						
Size	MU	CA2	Reduction rate					
25	24	60	60%					
32	28	70	60%					
40	32	85	62%					
50	39	102	62%					
63	50	116	57%					

#### Can be mounted without brackets and in flexible ways.



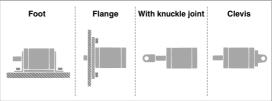
#### Can be mounted with short pitch. Various brackets are available to



	(mm)
Size	E
25	24
32	28
40	32
50	39
63	50

Note) When the auto switch is mounted, the minimum mounting pitch is restricted as shown in the catalog.

#### Various brackets are available to accommodate a wide range of applications.



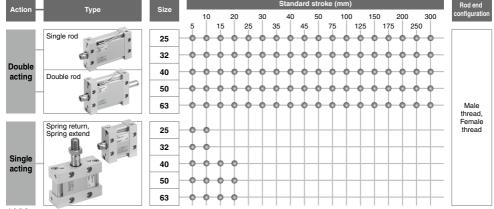
#### 2-Color indicator Solid State Auto Switch



Even if 2-color indicator solid state auto switches are fixed at a proper operating range (the green light lights up), the operation may become unstable depending on the installation environment or magnetic field disturbance.

(Magnetic body, external magnetic field, proximal installation of cylinders with built-in magnet and actuators, temperature change, other factors for magnetic force fluctuation during operation, etc.)

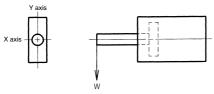
#### **Series Variations**



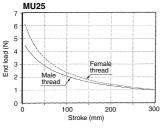
**ØSMC** 

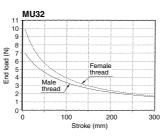
#### **MU** Series

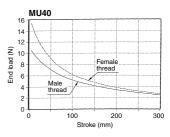
## **Rod End Allowable Load**

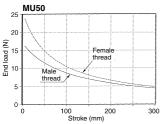


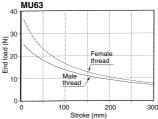
\* In case of a plate cylinder, although there is the case that a load is applied in both X and Y axis as illustrated, but the allowable lateral load is the same.









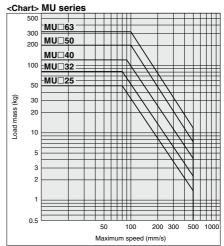


#### **Plate Cylinder Operating Precautions**

#### 1. Operating speed

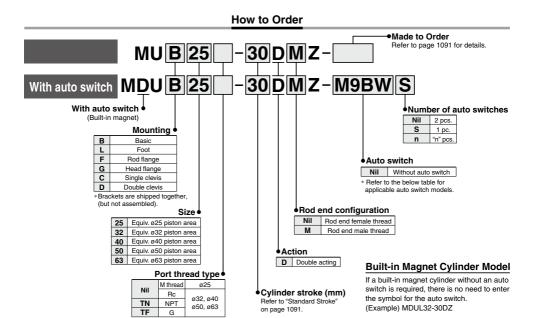
Make sure to connect a speed controller to the cylinder and adjust its speed to 500 mm/s or less.

When a load is applied to the rod end, adjust the speed so that the maximum speed should be no more than that shown in the chart for the corresponding load mass.



## **Plate Cylinder: Double Acting, Single Rod MU** Series Ø25, Ø32, Ø40, Ø50, Ø63





Applicable Auto Switches/Refer to pages 1271 to 1365 for further information on auto switch

-  -																								
	Fle		Electrical		Load voltage		ge	Auto swit	ch model	Lead wire length (m)			T /	Pre-wired										
Type	Special function	entry	Indicator	Wiring (Output)	D	OC AC		Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	connector	Applica	ble load								
				3-wire (NPN)		5 V, 12 V		M9NV	M9N	•	•	•	0	0	IC circuit									
_	_			3-wire (PNP)		5 V, 12 V		M9PV	M9P	•	•	•	0	0	IC circuit									
switch				2-wire		12 V	1	M9BV	M9B	•	•	•	0	0	_									
				3-wire (NPN)		51/ 401/	5 V, 12 V	5 1/ 40 1/	40.1/	M9NWV	M9NW	•	•	•	0	0	IC circuit							
윺	Diagnostic indication (2-color indicator)   Grommet		3-wire (PNP)	1 1	5 V, 12 V		M9PWV	M9PW	•	•	•	0	0	IC circuit	Delen									
_ ~		et Yes	2-wire	24 V	12 V	-	M9BWV	M9BW	•	•	•	0	0	_	Relay, PLC									
state			3-wire (NPN)		5 V, 12 V	]	M9NAV*1	M9NA*1	0	0	•	0	0	IC circuit	1 1 10									
	Water resistant (2-color indicator)			3-wire (PNP)		5 V, 12 V		M9PAV*1	M9PA*1	0	0	•	0	0	IC circuit									
Solid	(2-color indicator)			2-wire			l	l	l	l		12 V	12 V	12 V	1	M9BAV*1	M9BA*1	0	0	•	0	0		
0,	Magnetic field resistant (2-color indicator)			2-wire (Non-polar)		_		_	P3DWA Note 2)	•	-	•	•	0	_									
Reed o switch		Grommet	Yes	3-wire (NPN equivalent)	_	5 V	_	A96V	A96	•	_	•	-	_	IC circuit	_								
Re auto s	_	Gronnet		2-wire	24 V	12 V	100 V	A93V*2	A93	•	•	•	•	_	_	Relay,								
an			None	2-wire	24 V	12 0	100 V or less	A90V	A90	•	-	•	-	_	IC circuit	PLC								

- \*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.
- \*2 1 m type lead wire is only applicable to D-A93.
- ···Nil (Example) M9NW \* Lead wire length symbols: ... M (Example) M9NWM

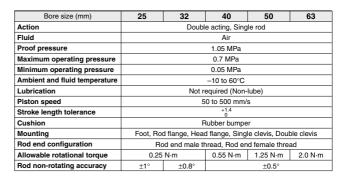
  - 3 m ·· ··· L (Example) M9NWL Z (Example) M9NWZ 5 m ··
- \* Solid state auto switches marked with "O" are produced upon receipt of order.
- \* For details about auto switches with pre-wired connector, refer to pages 1340 and 1341.
- \* Auto switches are shipped together, (but not assembled).

Note 1) The D-M9 V/M9 V/M9 AV/A9 V auto switches cannot be mounted on the ported surface with some cylinder strokes and sizes of fittings.

Note 2) The magnetic field resistant auto switch (D-P3DWA□) is available the current MU series. Refer to page 1112 for the how-to-order.



#### **Specifications**





#### Symbol

Rubber bumper (Oval piston)





Symbol	Specifications						
-XA□	Change of rod end type						
-XC6	Made of stainless steel						

#### **Standard Stroke**

		(mm)
Size	Standard stroke (mm)	Maximum manufacturable stroke
25, 32, 40 50, 63	5, 10, 15, 20, 25, 30, 35, 40, 45, 50 75, 100, 125, 150, 175, 200, 250, 300	300

\* For intermediate strokes other than those listed above, dedicated tubes are available as a special order in 1 mm increments.

The manufacturable stroke range can be found below.

MU (Without magnet): 1 to 299 stroke

MDU (Built-in magnet): 6 to 299 stroke

\*\* Strokes longer than 300 mm are not available.

#### Mounting Bracket/Part No.

Mounting bracket Size	25	32	40	50	63
Foot Note 1)	MU-L02	MU-L03	MU-L04	MU-L05	MU-L06
Flange	MU-F02	MU-F03	MU-F04	MU-F05	MU-F06
Single clevis	MU-C02	MU-C03	MU-C04	MU-C05	MU-C06
Double clevis Note 3)	MU-D02	MU-D03	MU-D04	MU-D05	MU-D06

Note 1) When ordering foot bracket, order 2 pieces per cylinder.

Note 2) Accessories for each mounting bracket are as follows.

Foot/Flange/Single clevis: Body mounting bolt

Double clevis: Clevis pin, Type C retaining ring for axis, Body mounting bolt

Note 3) Clevis pin and retaining ring are shipped together with double clevis.

Note 4) The tightening torque for body mounting bolts is shown in the below table.

Note 5) The application of a locking agent (Example: Loctite 242) to body mounting bolts is recommended.

#### **Recommended Tightening Torque for Mounting Bracket on Body**

Bore size	Thread size	Tightening torque (N·m)		
MU25	M5 x 0.8	4.9 to 5.9		
MU32	M6 x 1	8.28 to 10.12		
MU40	M8 x 1.25	19.8 to 24.2		
MU50	M10 x 1.5	39.6 to 48.4		
MU63	M12 x 1.75	68.4 to 83.6		

#### Accessory (Option)

For details about the single knuckle joint, double knuckle joint, clevis pin, and knuckle pin, refer to pages 1108 and 1109.





#### **Theoretical Output**



									(N)
Size	Rod size	Operating	Piston area		Op	erating pr	essure (MF	Pa)	
Size	(mm)	direction	(mm <sup>2</sup> )	0.2	0.3	0.4	0.5	0.6	0.7
25	12	OUT	491	98	147	196	246	295	344
25	12	IN	378	76	113	151	189	227	265
32	14	OUT	804	161	241	322	402	482	563
32	14	IN	650	130	195	260	325	390	455
40	16	OUT	1257	251	377	503	629	754	880
40		IN	1056	211	317	422	528	634	739
50	20	OUT	1963	393	589	785	982	1178	1374
30	20	IN	1649	330	495	660	824	989	1154
63	20	OUT	3117	623	935	1247	1559	1870	2182
- 03	20	IN	2803	561	841	1121	1402	1682	1962

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

#### Weight

						(kg)
	25	32	40	50	63	
	Basic	0.17	0.27	0.39	0.75	1.16
	Foot	0.24	0.41	0.60	1.09	1.79
Basic weight	Flange/Rod end, Head end	0.27	0.41	0.62	1.21	1.99
weigin	Single clevis	0.23	0.39	0.61	1.15	1.84
	Double clevis (With pin)	0.24	0.43	0.65	1.22	1.92
Additional	weight per each 50 mm of stroke	0.09	0.14	0.19	0.28	0.38
	Single clevis (Double clevis pivot bracket)	0.06	0.12	0.22	0.40	0.68
Mounting bracket weight	Double clevis (With pin) (Single clevis pivot bracket)	0.07	0.16	0.26	0.47	0.76
giit	Single knuckle joint	0.03	0.04	0.07	0.16	0.16
	Double knuckle joint (With pin)	0.05	0.09	0.14	0.29	0.29

#### **Additional Weight**

						(g)
Bore size (mm)		25	32	40	50	63
Rod end male thread	Male thread	12	23	27	53	53
Hod end male thread	Nut	8	10	17	32	32

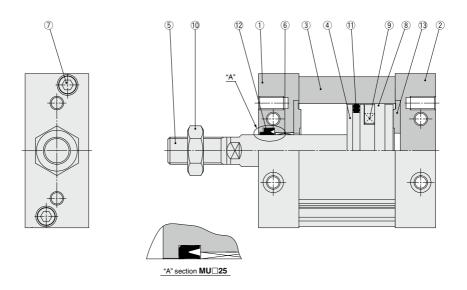
Note) Weight of single clevis and double clevis includes 2 bolts for mounting bracket.

#### Calculation:

(Example) MUL32-100DZ

0.41 + 100/50 x 0.14 = 0.69 kg

#### Construction



**Component Parts** 

No.	Description	Material	Note
_		****	
_1_	Rod cover	Aluminum alloy	Anodized
2	Head cover	Aluminum alloy	Anodized
3	Cylinder tube	Aluminum alloy	Hard anodized
4	Piston	Aluminum die-casted	Chromated
5	Piston rod	Carbon steel	Hard chrome plated
6	Bushing	Bearing alloy	
7	Hexagon socket head cap screw	Stainless steel	
8	Wear ring	Resin	
9	Magnet	_	Only built-in magnet type
10	Rod end nut	Rolled steel	Only attached to rod end male thread
11	Piston seal	NBR	
12	Rod seal	NBR	
13	Bumper	Urethane	

#### Replacement Parts/Seal Kit

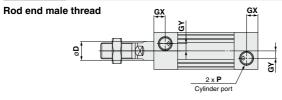
Bore size (mm)	Kit no.	Contents			
25	MUB25-PS				
32	MUB32-PS				
40	MUB40-PS	Set of nos. above			
50	MUB50-PS	0, 6, 9			
63	MUB63-PS				

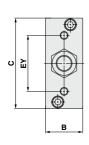
- \* Seal kit includes ① to ③. Order the seal kit, based on each bore size.
- \* Since the seal kit does not include a grease pack, order it separately. Grease pack part no.: GR-S-010 (10 g)

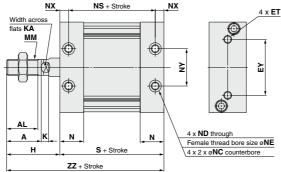


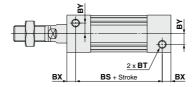
#### **MU** Series

#### **Basic: MUB**

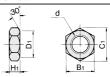




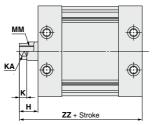




#### Rod end nut



#### Rod end female thread



\* Dimensions except mentioned on the right are the same as male thread type. However, K and KA dimensions

are the same as male thread type

						(mm)
Part no.	Size	d	H1	B <sub>1</sub>	C <sub>1</sub>	D <sub>1</sub>
NT-03	25	M10 x 1.25	6	17	19.6	16.5
NT-MU03	32	M12 x 1.25	7	19	21.9	18
NT-04	40	M14 x 1.5	8	22	25.4	21
NT-05	50, 63	M18 x 1.5	11	27	31.2	26

\* A nut is attached to the rod end male thread as standard.

Rod end nut material: Carbon steel Surface treatment: Chromated

are the	are the same as male thread type. (mm)																
Model	Stroke range (mm)	Α	AL	В	BS	BT	ВХ	BY	С	D	ET	EY	GX	GY	Н	K	KA
MUB25	5 to 300	22	19.5	24	37	M5 x 0.8 depth 7.5	9	7	54	12	M5 x 0.8 depth 11	26	10	5	36	5.5	10
MUB32	5 to 300	26	23.5	28	45	M6 x 1 depth 12	6.5	8	68	14	M6 x 1 depth 11	42	8.5	5.5	40	5.5	12
MUB40	5 to 300	30	27	32	44	M8 x 1.25 depth 13	8	9	86	16	M8 x 1.25 depth 11	54	9	7	45	6	14
MUB50	5 to 300	35	32	39	54	M10 x 1.5 depth 14.5	10	9	104	20	M10 x 1.5 depth 15	64	11.5	8	53	7	18
MUB63	5 to 300	35	32	50	53	M12 x 1.75 depth 18	11	12	124	20	M12 x 1.75 depth 15	72	11.5	10	56	7	18

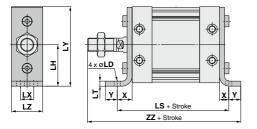
													(111111)
Model	ММ	N	NC	ND	NE	NS	NX	NY		Р		s	
wodei		IN	NC		NE	NO	INX	INT	_	TN	TF	3	ZZ
MUB25	M10 x 1.25	16.5	7.5 depth 4.5	M5 x 0.8	4.3	43	6	26	M5 x 0.8	_	_	55	91
MUB32	M12 x 1.25	18	9 depth 5.5	M6 x 1	5.1	45	6.5	28	Rc1/8	NPT1/8	G1/8	58	98
MUB40	M14 x 1.5	18.5	10.5 depth 6.5	M8 x 1.25	6.9	44	8	36	Rc1/8	NPT1/8	G1/8	60	105
MUB50	M18 x 1.5	24	13.5 depth 8.5	M10 x 1.5	8.7	54	10	42	Rc1/4	NPT1/4	G1/4	74	127
MUB63	M18 x 1.5	24	17 depth 10.5	M12 x 1.75	10.5	53	11	46	Rc1/4	NPT1/4	G1/4	75	131

Rod End	d Fem	ale Thread	(mm)
Model	Н	MM	ZZ
MUB25	14	M6 x 1 depth 12	69
MUB32	14	M8 x 1.25 depth 13	72
MUB40	15	M8 x 1.25 depth 13	75
MUB50	18	M10 x 1.5 depth 15	92
MUB63	21	M10 x 1.5 depth 15	96

<sup>\*</sup> The position of the 4 flats of the piston rod is ±3° in relation to the cylinder side surface.

#### **Dimensions with Mounting Bracket**

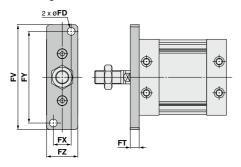
#### Foot



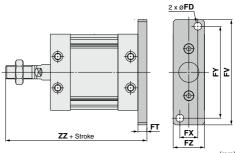
										(111111)
Model	LD	LH	LS	LT	LX	LY	LZ	Х	Υ	ZZ
MUL25	5.5	29	79	3.2	11	56	23	12	6	109
MUL32	6.6	37	90	4.5	12	71	27	16	8	122
MUL40	9	46	96	4.5	15	89	31	18	10	133
MUL50	11	57	116	5	18	109	37	21	11	159
MUL63	13.5	67	123	6	22	129	48	24	14	169

Foot bracket material: Rolled steel Surface treatment: Nickel plated

#### Rod flange



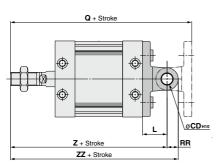
#### **Head flange**



							(mm)
Model	FD	FT	F۷	FX	FY	FZ	ZZ
MUF25, MUG25	5.5	8	76	14	66	24	99
MUF32, MUG32	7	8	94	16	82	28	106
MUF40, MUG40	9	9	118	18	102	32	114
<b>MUF50, MUG50</b>	11	12	144	22	126	39	139
<b>MUF63, MUG63</b>	13	14	168	30	148	50	145

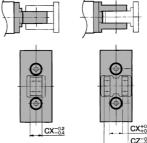
Flange bracket material: Carbon steel Surface treatment: Nickel plated

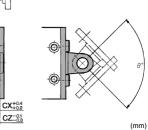
#### Single clevis Double clevis



#### Single clevis

#### **Double clevis**





Model	CD <sub>H10</sub>	СХ	CZ	L	Q	RR	Z	ZZ	Rotation range (θ°)
MUC25, MUD25	8*0.058	9	18	17	125	8	108	116	100
MUC32, MUD32	10+0.058	11	22	22	142	10	120	130	90
MUC40, MUD40	10+0.058	13	26	27	159	10	132	142	80
MUC50, MUD50	14*0.070	16	32	32	191	14	159	173	80
MUC63, MUD63	14*0.070	16	32	38	207	16	169	185	80

Clevis pin and retaining ring are shipped together with double clevis.

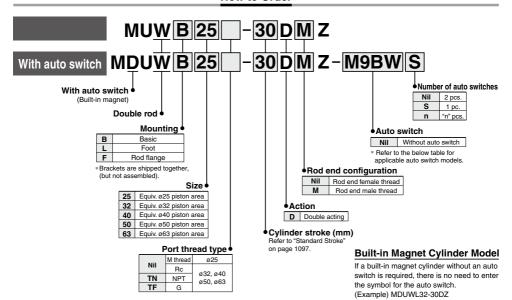
Single/Double clevis material: Cast iron Surface treatment: Painted



# Plate Cylinder: Double Acting, Double Rod \*\*MUV Series\*\* 25, 932, 940, 950, 963



#### How to Order



Applicable Auto Switches/Refer to pages 1271 to 1365 for further information on auto switches

		Electrical	light	\A(:-:	L	oad volta	ge	Auto swit	ch model	Lead	wire I	length	n (m)	Pre-wired			
Type	Special function	entry	Indicator light	Wiring (Output)	D	C	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	connector	Applica	able load	
				3-wire (NPN)		5 V, 12 V		M9NV	M9N	•	•	•	0	0	IC circuit		
_				3-wire (PNP)		5 V, 12 V		M9PV	M9P	•	•	•	0	0	IC circuit		
switch				2-wire		12 V		M9BV	M9B	•	•	•	0	0	_		
S.				3-wire (NPN)		5 V. 12 V		M9NWV	M9NW	•	•	•	0	0	IC circuit		
anto	Diagnostic indication (2-color indicator)			3-wire (PNP)		12 V		M9PWV	M9PW	•		•	0	0	IC CIICUIL	Relay,	
	(2-color iriulcator)	Grommet	Yes	2-wire	24 V 12		12 V —		M9BWV	M9BW	•	•	•	0	0	_	PLC
state				3-wire (NPN)				M9NAV*1	M9NA*1	0	0	•	0	0	IC circuit	1 1 10	
	Water resistant (2-color indicator)			3-wire (PNP)		5 V, 12 V	V, 12 V	M9PAV*1	M9PA*1	0	0	•	0	0	IC circuit		
Solid	(2-color indicator)			2-wire		12 V	M9BAV*1	M9BA*1	0	0	•	0	0				
S	Magnetic field resistant (2-color indicator)			2-wire (Non-polar)				_	P3DWA Note 2)	•	_	•	•	0	_		
Reed o switch		Grommet	Yes	3-wire (NPN equivalent)	_	5 V	1	A96V	A96	•	-	•	-	_	IC circuit	_	
Pg of		Gioiiiiiei		2-wire	24 V	12 V	100 V	A93V*2	A93	•		•	•	_	_	Relay,	
auto			None	2-wire	24 V	12 0	100 V or less	A90V	A90	•	-	•	-	_	IC circuit	PLC	

- \*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.
- \*2 1 m type lead wire is only applicable to D-A93.
- \* Lead wire length symbols: 0.5 m ······Nil (Example) M9NW
  - 1 m ······· M (Example) M9NWM
  - 3 m ..... L (Example) M9NWL
  - 5 m ········ Z (Example) M9NWZ
- \* For details about auto switches with pre-wired connector, refer to pages 1340 and 1341.
- \* Auto switches are shipped together, (but not assembled).

Note 1) The D-M9□V/M9□WV/M9□AV/A9□V auto switches cannot be mounted on the ported surface with some cylinder strokes and sizes of fittings.

Note 2) The magnetic field resistant auto switch (D-P3DWA□) is available the current MU series. Refer to page 1112 for the how-to-order.



\* Solid state auto switches marked with "O" are produced upon receipt of order.

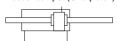
#### **Specifications**



#### 63 Bore size (mm) 40 Action Double acting, Double rod Fluid Air Proof pressure 1.05 MPa Maximum operating pressure 0.7 MPa Minimum operating pressure 0.05 MPa Ambient and fluid temperature -10 to 60°C Lubrication Not required (Non-lube) Piston speed 50 to 500 mm/s Stroke length tolerance Cushion Rubber bumper Mounting Foot, Rod flange Allowable rotational torque 0.25 N·m 0.55 N·m 1.25 N·m 2 0 N·m Rod non-rotating accuracy ±0.5° $+0.8^{\circ}$

#### Symbol

Rubber bumper (Oval piston)



#### Standard Stroke

(mm)

Size	Standard stroke (mm)	Maximum manufacturable stroke
25, 32, 40 50, 63	5, 10, 15, 20, 25, 30, 35, 40, 45, 50 75, 100, 125, 150, 175, 200, 250, 300	300

<sup>\*</sup> For intermediate strokes other than those listed above, dedicated tubes are available as a special order in 1 mm increments.

The manufacturable stroke range can be found below.

MU (Without magnet): 1 to 299 stroke

MDU (Built-in magnet): 6 to 299 stroke

#### Mounting Bracket/Part No.

Size Mounting bracket	25	32	40	50	63
Foot Note 1)	MU-L02	MU-L03	MU-L04	MU-L05	MU-L06
Rod flange	MU-F02	MU-F03	MU-F04	MU-F05	MU-F06

Note 1) When ordering foot bracket, order 2 pieces per cylinder.

Note 2) Body mounting bolts are attached to the foot and rod flange.

Note 3) The tightening torque for body mounting bolts is shown in the below table.

Note 4) The application of a locking agent (Example: Loctite 242) to body mounting bolts is recommended.

#### **Recommended Tightening Torque for Mounting Bracket on Body**

Bore size	Thread size	Tightening torque (N·m)
MU25	M5 x 0.8	4.9 to 5.9
MU32	M6 x 1	8.28 to 10.12
MU40	M8 x 1.25	19.8 to 24.2
MU50	M10 x 1.5	39.6 to 48.4
MU63	M12 x 1.75	68.4 to 83.6

#### Accessory (Option)

For details about the single knuckle joint, double knuckle joint, clevis pin, and knuckle pin, refer to pages 1108 and 1109.

#### 

When removing or installing a workpiece using rod end threads, do so while securing the width across flats on the removing or installing side. If applying a torque on the piston rod without securing the width across flats, connection threads inside are loosened, which may cause accidents or malfunctions.



<sup>\*\*</sup> Strokes longer than 300 mm are not available.

#### **MUW** Series

#### **Theoretical Output**



									(1.1)
Size	Rod size	Operating	Piston area		Op	erating pr	essure (MF	Pa)	
Size	(mm)	direction	(mm²)	0.2	0.3	0.4	0.5	0.6	0.7
25	12	IN/OUT	378	76	113	151	189	227	265
32	14	IN/OUT	650	130	195	260	325	390	455
40	16	IN/OUT	1056	211	317	422	528	634	739
50	20	IN/OUT	1649	330	495	660	824	989	1154
63	20	IN/OUT	2803	561	841	1121	1402	1682	1962

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

#### Weight

						(kg)
	Size	25	32	40	50	63
	Basic	0.18	0.31	0.46	0.87	1.34
Basic weight	Foot	0.25	0.45	0.67	1.21	1.97
	Rod flange	0.28	0.45	0.69	1.33	2.17
Additional weig	ht per each 50 mm of stroke	0.15	0.22	0.29	0.44	0.55
Mounting bracket weight	Single knuckle joint	0.03	0.04	0.07	0.16	0.16
	Double knuckle joint (With pin)	0.05	0.09	0.14	0.29	0.29

#### **Additional Weight**

							(g)
	Bore size (mm)		25	32	40	50	63
	Rod end male thread	Male thread	24	46	54	106	106
ı		Nut	16	20	34	64	64

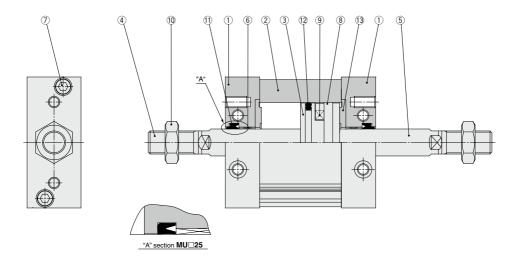
Calculation:

(Example) MUWL32-100DZ

..... 100 stroke Stroke ·····

0.45 + 100/50 x 0.22 = 0.89 kg

#### Construction



Component Parts

Cor	Component Parts											
No.	Description	Material	Note									
1	Rod cover	Aluminum alloy	Anodized									
2	Cylinder tube	Aluminum alloy	Hard anodized									
3	Piston	Aluminum alloy	Chromated									
4	Piston rod A	Carbon steel	Hard chrome plated									
5	Piston rod B	Carbon steel	Hard chrome plated									
6	Bushing	Bearing alloy										
7	Hexagon socket head cap screw	Stainless steel										
8	Wear ring	Resin										
9	Magnet	_	Only built-in magnet type									
10	Rod end nut	Rolled steel	Only attached to rod end male thread									
11	Rod seal	NBR										
12	Piston seal	NBR										
13	Bumper	NBR										

Replacement Parts/Seal Kit

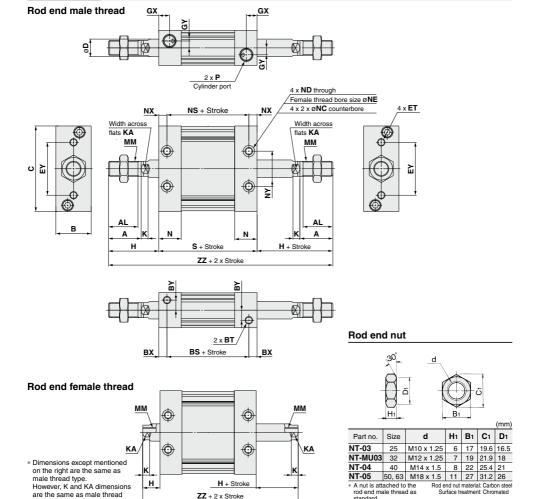
Bore size (mm)	Kit no.	Contents
25	MUW25-PS	
32	MUW32-PS	0-4-6
40	MUW40-PS	Set of nos. above
50	MUW50-PS	0, 6, 9
63	MUW63-PS	

- \* Seal kit includes ① to ③. Order the seal kit, based on each bore size.
- \* Since the seal kit does not include a grease pack, order it separately. Grease pack part no.: GR-S-010 (10 g)

#### **MUW** Series

#### **Basic: MUWB**

type.



																	(mm)
Model	Stroke range (mm)	Α	AL	В	BS	BT	ВХ	BY	С	D	ET	EY	GX	GY	Н	K	KA
MUWB25	5 to 300	22	19.5	24	37	M5 x 0.8 depth 7.5	9	7	54	12	M5 x 0.8 depth 11	26	10	5	36	5.5	10
MUWB32	5 to 300	26	23.5	28	45	M6 x 1 depth 12	6.5	8	68	14	M6 x 1 depth 11	42	8.5	5.5	40	5.5	12
MUWB40	5 to 300	30	27	32	44	M8 x 1.25 depth 13	8	9	86	16	M8 x 1.25 depth 11	54	9	7	45	6	14
MUWB50	5 to 300	35	32	39	54	M10 x 1.5 depth 14.5	10	9	104	20	M10 x 1.5 depth 15	64	11.5	8	53	7	18
MUWB63	5 to 300	35	32	50	53	M12 x 1.75 depth 18	11	12	124	20	M12 x 1.75 depth 15	72	11.5	10	56	7	18
											(mm)						

standard.

(2 pieces for double rod type)

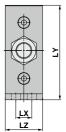
												<u> </u>	
Model	MM	N	NC	ND	NE	NS	NX	NY		٢_		S	ZZ
Wodel	IVIIVI	14	NC	ND	IVL	NO	IVA	14.1	_	TN	TF	"	
MUWB25	M10 x 1.25	16.5	7.5 depth 4.5	M5 x 0.8	4.3	43	6	26	M5 x 0.8	_	_	55	127
MUWB32	M12 x 1.25	18	9 depth 5.5	M6 x 1	5.1	45	6.5	28	Rc1/8	NPT1/8	G1/8	58	138
MUWB40	M14 x 1.5	18.5	10.5 depth 6.5	M8 x 1.25	6.9	44	8	36	Rc1/8	NPT1/8	G1/8	60	150
MUWB50	M18 x 1.5	24	13.5 depth 8.5	M10 x 1.5	8.7	54	10	42	Rc1/4	NPT1/4	G1/4	74	180
MUWB63	M18 x 1.5	24	17 depth 10.5	M12 x 1.75	10.5	53	11	46	Rc1/4	NPT1/4	G1/4	75	187

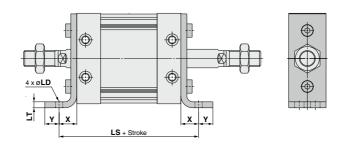
Rod End	(mm)		
Model	Н	MM	ZZ
MUWB25	14	M6 x 1 depth 12	83
MUWB32	14	M8 x 1.25 depth 13	86
MUWB40	15	M8 x 1.25 depth 13	90
MUWB50	18	M10 x 1.5 depth 15	110
MUWB63	21	M10 x 1.5 depth 15	117

<sup>\*</sup> The position of the 4 flats of the piston rod is different from the above drawing. Position of the 4 flats of the piston rod for double rod type is not the same. **SMC** 

#### **Dimensions with Mounting Bracket**

#### Foot

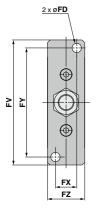


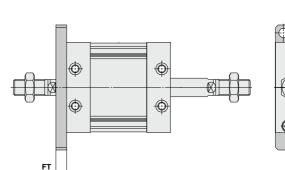


									(mm)
Model	LD	LH	LS	LT	LX	LY	LZ	Х	Υ
MUWL25	5.5	29	79	3.2	11	56	23	12	6
MUWL32	6.6	37	90	4.5	12	71	27	16	8
MUWL40	9	46	96	4.5	15	89	31	18	10
MUWL50	11	57	116	5	18	109	37	21	11
MUWL63	13.5	67	123	6	22	129	48	24	14

Foot bracket material: Rolled steel Surface treatment: Nickel plated

#### Rod flange





						(mm)
Model	FD	FT	F۷	FX	FY	FZ
MUWF25	5.5	8	76	14	66	24
MUWF32	7	8	94	16	82	28
MUWF40	9	9	118	18	102	32
MUWF50	11	12	144	22	126	39
MUWF63	13	14	168	30	148	50

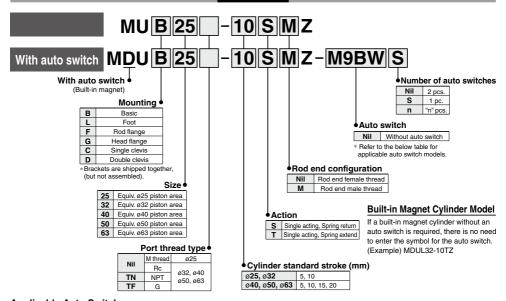
Rod flange bracket material: Carbon steel Surface treatment: Nickel plated

## **Plate Cylinder:** Single Acting, Spring Return/Extend

## **MU** Series Ø25, Ø32, Ø40, Ø50, Ø63



#### **How to Order**



Applicable Auto Switches/Refer to pages 1271 to 1365 for further information on auto switches

		Electrical	light	140	L	oad volta	ge	Auto swit	tch model	Lead	wire I	length	n (m)	Pre-wired		Applicable load						
Туре	Special function	entry	Indicator light	Wiring (Output)	D	C	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	connector	Applical							
				3-wire (NPN)		5 V. 12 V		M9NV	M9N	•	•	•	0	0	IC circuit							
_				3-wire (PNP)		3 V, 12 V		M9PV	M9P	•		•	0	0	IC CIICUII							
switch				2-wire		12 V 5 V, 12 V					M9BV	M9B	•		•	0	0	_				
				3-wire (NPN)						5 1/ 40 1/	EV 10 V	5 V 12 V	1	M9NWV	M9NW	•	•	•	0	0	IC circuit	
auto	Diagnostic indication (2-color indicator)			3-wire (PNP)						M9PWV	M9PW	•		•	0	0	IC CIICUII	D-I				
a	Grommet N	Yes	2-wire	24 V	12 V	12 V —	M9BWV	M9BW	•		•	0	0	_	Relay, PLC							
state			3-wire (NPN)		5 V. 12 V	1	M9NAV*1	M9NA*1	0	0	•	0	0	IC circuit	1 1 1 1							
	Water resistant (2-color iindicator)									3-wire (PNP)		3 V, 12 V		M9PAV*1	M9PA*1	0	0	•	0	0	IC CIICUII	
Solid	(2-color illidicator)			2-wire		12 V	′	M9BAV*1	M9BA*1	0	0	•	0	0								
0)	Magnetic field resistant (2-color indicator)			2-wire (Non-polar)		_		_	P3DWA Note 2)	•	-	•	•	0	_							
Reed auto switch		C	Yes	3-wire (NPN equivalent)	_	5 V	_	A96V	A96	•	-	•	-	_	IC circuit	_						
e c	Grommet		Gronnet		2-wiro	24.1/	12 V	100 V	A93V*2	A93	•	•	•	•	_	_	Relay,					
ari		N	Non	None 2-wire	24 V	24 V 12 V	12 V	100 V or less	A90V	A90	•	-	•	-	_	IC circuit	PLC					

- \*1 Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.
- \*2 1 m type lead wire is only applicable to D-A93.
- 0.5 m ······Nil (Example) M9NW \* Lead wire length symbols:
  - ··· M (Example) M9NWM 1 m ...
  - 3 m ·· ··· L (Example) M9NWL
  - Z (Example) M9NWZ 5 m ...
- \* Solid state auto switches marked with "O" are produced upon receipt of order.
- \* For details about auto switches with pre-wired connector, refer to pages 1340 and 1341.
- \* Auto switches are shipped together, (but not assembled).

Note 1) The D-M9 V/M9 WV/M9 AV/A9 V auto switches cannot be mounted on the ported surface with some cylinder strokes and sizes of fittings.

Note 2) The magnetic field resistant auto switch (D-P3DWA□) is available the current MU series. Refer to page 1112 for the how-to-order.

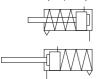




Bore size (mm)	25	32	40	50	63				
Action	9	Single acting,	Spring return/	Spring extend					
Fluid	Air								
Proof pressure	1.05 MPa								
Maximum operating pressure	0.7 MPa								
Minimum operating pressure	0.18 MPa								
Ambient and fluid temperature	−10 to 60°C								
Lubrication		Not re	equired (Non-	lube)					
Piston speed		5	0 to 500 mm/s	3					
Stroke length tolerance			+1.4 0						
Cushion		F	lubber bumpe	r					
Mounting	Foot, Roo	d flange, Head	d flange, Singl	e clevis, Doub	ole clevis				
Allowable rotational torque	0.25 N·m								
Rod non-rotating accuracy	±1° ±0.8° ±0.5°								

#### **Symbol**

Rubber bumper (Oval piston)



#### Standard Stroke

					(mm
Action			Size		
Action	25	32	40	50	63
Spring return/Spring extend	5	10		5 10 15 20	

#### Mounting Bracket/Part No.

Size Mounting bracket	25	32	40	50	63
Foot Note 1)	MU-L02	MU-L03	MU-L04	MU-L05	MU-L06
Flange	MU-F02	MU-F03	MU-F04	MU-F05	MU-F06
Single clevis	MU-C02	MU-C03	MU-C04	MU-C05	MU-C06
Double clevis Note 3)	MU-D02	MU-D03	MU-D04	MU-D05	MU-D06

Note 1) When ordering foot bracket, order 2 pieces per cylinder.

Note 2) Accessories for each mounting bracket are as follows. Foot/Flange/Single clevis: Body mounting bolt

Double clevis: Clevis pin, Type C retaining ring for axis, Body mounting bolt

Note 3) Clevis pin and retaining ring are shipped together with double clevis.

Note 4) The tightening torque for body mounting bolts is shown in the below table.

Note 5) The application of a locking agent (Example: Loctite 242) to body mounting bolts is recommended.

#### Recommended Tightening Torque for Mounting Bracket on Body

Bore size	Thread size	Tightening torque (N·m)
MU25	M5 x 0.8	4.9 to 5.9
MU32	M6 x 1	8.28 to 10.12
MU40	M8 x 1.25	19.8 to 24.2
MU50	M10 x 1.5	39.6 to 48.4
MU63	M12 x 1.75	68.4 to 83.6

#### Accessory (Option)

For details about the single knuckle joint, double knuckle joint, clevis pin, and knuckle pin, refer to pages 1108 and 1109.





#### **Theoretical Output**



Action Size size direction area direction from the size direction from the siz			
Spring return         (mm)         (mm')         0.2         0.3         0.4         0.5         0.6         0.7         Secondary Price Price           Spring eturn         32         14         OUT         491         68         117         166         216         265         314         30           40         16         OUT         1257         195         321         447         573         698         824         56           50         20         OUT         1963         346         542         738         935         1131         1327         76           63         20         OUT         3117         510         822         1134         1446         1757         2069         113	Spring reaction force		
Spring return         32         14         OUT         804         119         199         280         360         440         521         42           40         16         OUT         1257         195         321         447         573         698         824         56           50         20         OUT         1963         346         542         738         935         1131         1327         76           63         20         OUT         3117         510         822         1134         1446         1757         2069         113	nary		
Form return 40 16 OUT 1257 195 321 447 573 698 824 56 50 20 OUT 1963 346 542 738 935 1131 1327 76 63 20 OUT 3117 510 822 1134 1446 1757 2069 113	15		
return 40 16 OUT 1257 195 321 447 573 698 824 56 50 20 OUT 1963 346 542 738 935 1131 1327 76 63 20 OUT 3117 510 822 1134 1446 1757 2069 113	24		
63 20 OUT 3117 510 822 1134 1446 1757 2069 113	30		
	17		
25 12 IN 378 46 83 121 150 107 225 20	31		
23 12 11 370 40 83 121 139 197 233 30	5		
Spring 32 14 IN 650 88 153 218 283 348 413 42	24		
extend 40 16 IN 1056 155 261 366 472 578 683 56	30		
50 20 IN 1649 283 448 613 777 942 1107 76	17		
63 20 IN 2803 448 728 1008 1289 1569 1849 113	31		

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

#### Weight

						(kg)
	Size	25	32	40	50	63
	5 stroke	0.21	0.26	0.55	1.02	1.51
Basic	10 stroke	0.22	0.34	0.58	1.05	1.56
weight	15 stroke	_	_	0.60	1.08	1.60
	20 stroke	_	_	0.62	1.12	1.65
	Foot	0.07	0.14	0.21	0.34	0.63
Mounting bracket	Flange/Rod end, Head end	0.10	0.14	0.23	0.46	0.83
weight	Single clevis	0.06	0.12	0.22	0.40	0.68
worg. n	Double clevis (With pin)	0.07	0.16	0.26	0.47	0.76
Accessory bracket weight	Single clevis (Double clevis pivot bracket)	0.06	0.12	0.22	0.40	0.68
	Double clevis (With pin) (Single clevis pivot bracket)	0.07	0.16	0.26	0.47	0.76
	Single knuckle joint	0.03	0.04	0.07	0.16	0.16
	Double knuckle joint (With pin)	0.05	0.09	0.14	0.29	0.29

#### **Additional Weight**

						(g)
Bore size (mm)		25	32	40	50	63
Rod end male thread	Male thread	12	23	27	53	53
nod end male inread	Nut	8	10	17	32	32

Note) Weight of single clevis and double clevis includes 2 bolts for mounting bracket.

Calculation:

(Example 1) MUB40-15S(T)Z

Basic weight ..... 0.60 kg

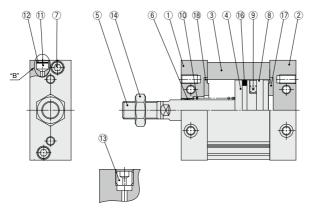
(Example 2) MUC50-5S(T)Z

1.02 + 0.40 = 1.42 kg

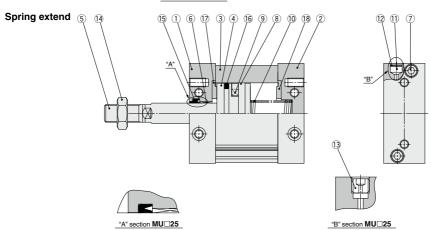


#### Construction

#### Spring return



"B" section MU□25



"A" section MU□25

ement Parts/Seal Kit

Cor	Component Parts									
No.	Description	Material	Note							
1	Rod cover	Aluminum alloy	Anodized							
2	Head cover	Aluminum alloy	Anodized							
3	Cylinder tube	Aluminum alloy	Hard anodized							
4	Piston	Aluminum alloy	Chromated							
5	Piston rod	Carbon steel	Hard chrome plated							
6	Bushing	Bearing alloy								
7	Hexagon socket head cap screw	Stainless steel								
8	Wear ring	Resin								
9	Magnet	1	Only built-in magnet type							
10	Return spring	Steel wire	Zinc chromated							
_11	Element	Bronze								
12	Retaining ring	Spring steel								
13	Plug	Chromium molybdenum steel								
14	Rod end nut	Rolled steel	Only attached to rod end male thread							
15	Rod seal	NBR								
16	Piston seal	NBR								

Urethane

Urethane

17 Bumper

18 Bumper B

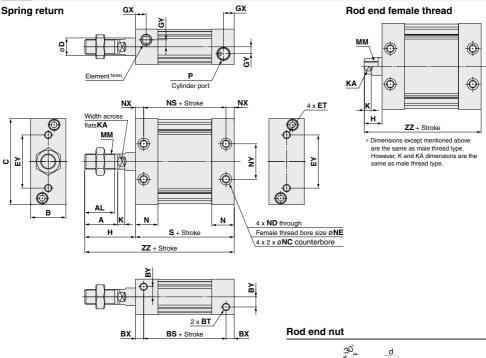
Replacement Parts/Sear Kit										
Bore size	Kit	no.	0							
(mm)	Spring return	Spring extend	Contents							
25	MU25S-PS	MU25T-PS								
32	MU32S-PS	MU32T-PS	For spring return type:							
40	MU40S-PS	MU40T-PS	16, 17, 18 as a set For spring extend type:							
50	MU50S-PS	MU50T-PS	(5, (6, (7), (8) as a set							
63	MU63S-PS	MU63T-PS								

- \* Seal kit includes (\$, (\$, (), ()) (excluding ()) for spring return type). Order them with a part number for each bore size.

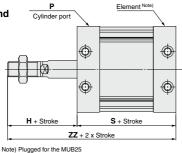
  \* Since the seal kit does not include a grease pack, order it separately.
- Grease pack part no.: GR-S-010 (10 g)

#### **MU** Series

#### **Basic**







30	_d
A	
	( <del>())</del> ō
$\bigcirc$	
H1_	_ B1

						(mm)
Part no.	Size	d	H1	B <sub>1</sub>	C <sub>1</sub>	D <sub>1</sub>
NT-03	25	M10 x 1.25	6	17	19.6	16.5
NT-MU03	32	M12 x 1.25	7	19	21.9	18
NT-04	40	M14 x 1.5	8	22	25.4	21
NT-05	50. 63	M18 x 1.5	11	27	31.2	26

<sup>\*</sup> A nut is attached to the rod

Rod end nut material: Carbon steel Surface treatment: Chromated

	Note) Plugged for the MUB25											()					
															(mm)		
Model	Standard stroke (mm)	Α	AL	В	BS	BT	BX	BY	С	D	ET	EY	GX	GY	Н	K	KA
MUB25	5, 10	22	19.5	24	42	M5 x 0.8 depth 7.5	9	7	54	12	M5 x 0.8 depth 11	26	10	5	36	5.5	10
MUB32	5, 10	26	23.5	28	50	M6 x 1 depth 12	6.5	8	68	14	M6 x 1 depth 11	42	8.5	5.5	40	5.5	12
MUB40	5, 10, 15, 20	30	27	32	54	M8 x 1.25 depth 13	8	9	86	16	M8 x 1.25 depth 11	54	9	7	45	6	14
MUB50	5, 10, 15, 20	35	32	39	64	M10 x 1.5 depth 14.5	10	9	104	20	M10 x 1.5 depth 15	64	11.5	8	53	7	18
MUB63	5, 10, 15, 20	35	32	50	63	M12 x 1.75 depth 18	11	12	124	20	M12 x 1.75 depth 15	72	11.5	10	56	7	18

											(111111)			
	Model	2424		NO	ND	NE	NS	NX	NY		P			ZZ
	wodei	MM	N	NC	ND	INE	20	INA	IVI	_	TN	TF	S	22
	MUB25	M10 x 1.25	16.5	7.5 depth 4.5	M5 x 0.8	4.3	48	6	26	M5 x 0.8	_		60	96
	MUB32	M12 x 1.25	18	9 depth 5.5	M6 x 1	5.1	50	6.5	28	Rc1/8	NPT1/8	G1/8	63	103
	MUB40	M14 x 1.5	18.5	10.5 depth 6.5	M8 x 1.25	6.9	54	8	36	Rc1/8	NPT1/8	G1/8	70	115
	MUB50	M18 x 1.5	24	13.5 depth 8.5	M10 x 1.5	8.7	64	10	42	Rc1/4	NPT1/4	G1/4	84	137
	MUB63	M18 x 1 5	24	17 depth 10.5	M12 x 1 75	10.5	63	11	46	Rc1/4	NPT1/4	G1/4	85	141

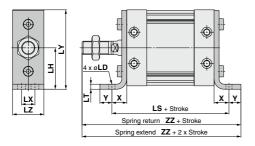
Rod End	(mm)		
Model	Н	MM	ZZ
MUB25	14	M6 x 1 depth 12	74
MUB32	14	M8 x 1.25 depth 13	77
MUB40	15	M8 x 1.25 depth 13	85
MUB50	18	M10 x 1.5 depth 15	102
MUB63	21	M10 x 1.5 depth 15	106



<sup>\*</sup> The position of the 4 flats of the piston rod is ±3° in relation to the cylinder side surface.

#### **Dimensions with Mounting Bracket**

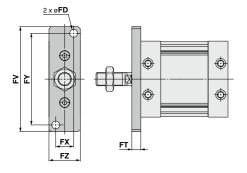
#### Foot



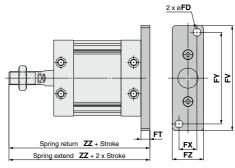
										(mm)
Model	LD	LH	LS	LT	LX	LY	LZ	Х	Υ	ZZ
MUL25	5.5	29	84	3.2	11	56	23	12	6	114
MUL32	6.6	37	95	4.5	12	71	27	16	8	127
MUL40	9	46	106	4.5	15	89	31	18	10	143
MUL50	11	57	126	5	18	109	37	21	11	169
MUL63	13.5	67	133	6	22	129	48	24	14	179

Foot bracket material: Rolled steel Surface treatment: Nickel plated

#### Rod flange



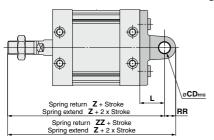
#### **Head flange**



							(mm)
Model	FD	FT	F۷	FX	FY	FZ	ZZ
MUF25, MUG25	5.5	8	76	14	66	24	104
MUF32, MUG32	7	8	94	16	82	28	111
MUF40, MUG40	9	9	118	18	102	32	124
MUF50, MUG50	11	12	144	22	126	39	149
MUF63, MUG63	13	14	168	30	148	50	155

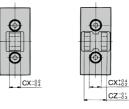
Flange bracket material: Carbon steel Surface treatment: Nickel plated

#### Single clevis **Double clevis**



#### Single clevis

#### **Double clevis**



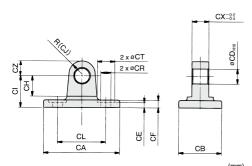
-	-	_					(mm)
Model	CDH10	СХ	CZ	L	RR	Z	ZZ
MUC25, MUD25	8+0.058	9	18	17	8	113	121
MUC32, MUD32	10+0.058	11	22	22	10	125	135
MUC40, MUD40	10+0.058	13	26	27	10	142	152
MUC50, MUD50		16	32	32	14	169	183
MUC63, MUD63	14+0.070	16	32	38	16	179	185

Clevis pin and retaining ring are Single/Double clevis material: Cast iron shipped together with double clevis.



## **MU** Series **Accessory Bracket Dimensions**

#### Single Clevis (Double clevis pivot bracket)



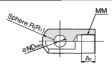
									(111111)
Part no.	Size	CA	СВ	CDH10	CE	CF	СН	CI	CJ
MU-C02	25	53	23	8+0.058	3.5	4	11	17	7
MU-C03	32	67	27	10+0.058	3.5	7	13	22	10
MU-C04	40	85	31	10+0.058	3.5	10	13	27	10
MU-C05	50	103	37	14 0 0 0	5.5	12	17	32	14
MU-C06	63	122	48	14 0.070	6	14	19	38	16

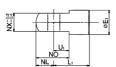
MU-C02	26	5.3	9.5	9	8	
MU-C03	42	6.4	11	11	10	
MU-C04	54	8.4	14	13	10	
MU-C05	64	10.5	17	16	14	Material: Cast iron
MILCOS	70	10	00	10	10	0

MU-C06 | 72 | 13 | 20 | 16 | 16 | Surface treatment: Painted

#### Single Knuckle Joint

Part no. CL CR CT CX CZ



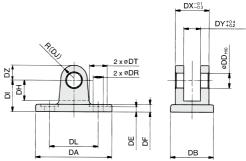


						(,,,,,,
	Part no.	Size	<b>A</b> 1	E1	L1	мм
Ī	I-MU02	25	10.5	16	27	M10 x 1.25
Ī	I-MU03	32	12	18	31	M12 x 1.25
	I-MU04	40	14	20	36	M14 x 1.5
Ī	I-MU05	50, 63	18	28	46	M18 x 1.5
Ī						

Part no.	ND <sub>H10</sub>	NL	NO	NX	R1	U1
I-MU02	8*0.058	8.5	19.5	9	8.5	11
I-MU03	10*0.058	10	24	11	10	14
I-MU04	10*0.058	11	26	13	11	15
I-MU05	14*0.070	16	36	16	16	20

Material: Rolled steel Surface treatment: Nickel plated

#### Double Clevis (Single clevis pivot bracket)



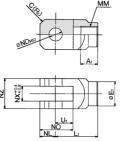
									(mm)
Part no.	Size	DA	DB	DDH10	DE	DF	DH	DI	DJ
MU-D02	25	53	23	8+0.058	3.5	4	11	17	7
MU-D03	32	67	27	10+0.058	3.5	7	13	22	10
MU-D04	40	85	31	10 +0.058	3.5	10	13	27	10
MU-D05	50	103	37	14+0.070	5.5	12	17	32	14
MU-D06	63	122	48	14+0.070	6	14	19	38	16

Part no.	DL	DR	DT	DX	DY	DZ	Applicable pin	
MU-D02	26	5.3	9.5	18	9	8	CD-MU02	
MU-D03	42	6.4	11	22	11	10	CD-MU03	Material:
MU-D04	54	8.4	14	26	13	10	CD-MU04	Cast iron
MU-D05	64	10.5	17	32	16	14	CD-MU05	Surface
MU-D06	72	13	20	32	16	16	CD-MU05	Painted

Cast iron Surface reatment: Painted

Clevis pin and retaining ring are attached to double clevis.

#### **Double Knuckle Joint**



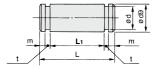
						(mm)
Part no.	Size	<b>A</b> 1	E1	L1	мм	ND <sub>H10</sub>
Y-MU02	25	10.5	14	27	M10 x 1.25	8*0.058
Y-MU03	32	12	18	31	M12 x 1.25	10 <sup>+0.058</sup>
Y-MU04	40	14	20	36	M14 x 1.5	10+0.058
Y-MU05	50, 63	18	28	46	M18 x 1.5	14*0.070

Part no.	NL	NO	NX	NZ	R1	U1	Applicable pin
Y-MU02	8	21	9	18	3	13	CD-MU02
Y-MU03	10	24	11	22	4	14	CD-MU03
Y-MU04	10	27	13	26	5	17	CD-MU04
Y-MU05	16	39	16	32	6	23	CD-MU05

\* Knuckle pin and retaining ring are included.

Material: Rolled steel Surface treatment: Chromated

#### Clevis Pin/Knuckle Pin



(mm)

Part no.	Size	Dd9	L	d	L <sub>1</sub>	m	t	Retaining ring
CD-MU02	25	8-0.040	23	7.6	18.2	1.5	0.9	Type C8 for axis
CD-MU03	32	10=0.040	27	9.6	22.2	1.25	1.15	Type C10 for axis
CD-MU04	40	10-0.040	31	9.6	26.2	1.25	1.15	Type C10 for axis
CD-MU05	50.63	14-0.050	38	13.4	32.2	1 75	1 15	Type C14 for axis

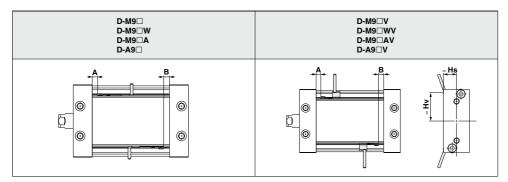
These are provided as standard for double clevis and double knuckle joint.

 Type C retaining rings for axis are attached.

Material: Carbon steel

## MU Series Auto Switch Mounting 1

#### Auto Switch Proper Mounting Position (Detection at stroke end) and Mounting Height



D-M9□ D-M9□\ D-M9□\		⊎W	D-M9□V D-M9□WV D-M9□AV			D-A9□		D-A9□V				
	Α	В	Α	В	Hs	Hv	Α	В	Α	В	Hs	Hv
25	5	5	5	5	7.5	27.5	1	1	1	1	_	_
32	5	5	5	5	14.5	30	1	1	1	1	_	
40	5.5	5.5	5.5	5.5	16.5	37	1.5	1.5	1.5	1.5	_	_
50	7	7	7	7	_	_	3	3	3	3	_	
63	7.5	7.5	7.5	7.5	_	_	3.5	3.5	3.5	3.5	_	_

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

#### **Minimum Stroke for Auto Switch Mounting**

Number of auto switches mounted D-M9 D-M9 D-M9 D-A9 D-A9		D-M9□V	D-M9□WV D-M9□AV	D-A9□V
1	10	5	10	5
2	10	5	10	10

#### **Operating Range**

Auto switch model	Size						
Auto Switch model	25	32	40	50	63		
D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV	5.5	5.5	5.5	5	5		
D-A9□/A9□V	7.5	8	8	7	6.5		

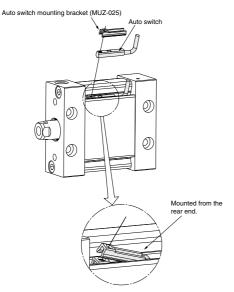
<sup>\*</sup> Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed. (assuming approx. ±30% dispersion)

It may vary substantially depending on the ambient environment.

#### **Mounting and Moving Method of Auto Switch**

#### A Stroke of 20 or less

- 1. First insert the auto switch into the switch groove.
- 2. Then, press the auto switch mounting bracket into the switch groove.



- \* The auto switch mounting bracket should be mounted from the rear end.
- Confirm where the mounting position is, and tighten the auto switch mounting screw using a flat head screwdriver to fix the auto switch.

#### Auto Switch Mounting Bracket Part No.

rate emiter meant	9 =						
Cylinder series	Applicable bore size (mm)						
Cylinder series	25	32	40	50	63		
MU□-□□Z			MUZ-025				

Note 1) For strokes of 25 or more, mounting method A is also possible.

Note 2) When tightening the auto switch mounting screw, use a watchmaker's screwdriver with

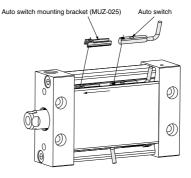
the handle diameter of about 5 to 6 mm.

The tightening torque of the mounting screw should be approx. 0.05 to 0.1 N·m.

As a guide, turn an additional 90 degree from the position where it feels tight.

#### B Stroke of 25 or more

- 1. First press the auto switch mounting bracket into the switch groove.
- Then, insert the auto switch into the switch groove, and slide it onto the auto switch mounting bracket.
  - \* Slide the end of the auto switch under the auto switch mounting bracket.



Confirm where the mounting position is, and tighten the auto switch mounting screw using a flat head screwdriver to fix the auto switch.

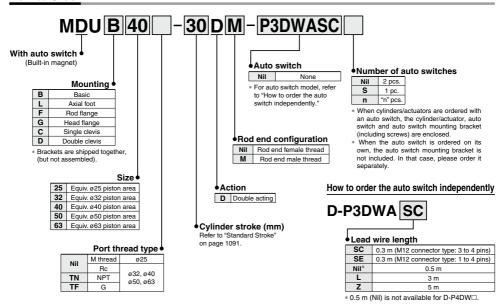
#### MU Series

## **Auto Switch Mounting 2**

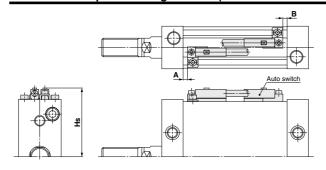
#### Mounting of Magnetic Field Resistant Auto Switch (D-P3DWA, D-P4DW□ series)

When the magnetic field resistant auto switch (D-P3DWA, D-P4DW□ series) is mounted, the current MU series are available. Please pay attention to part no.

#### **How to Order**



#### Auto Switch Proper Mounting Position (Detection at stroke end) and Mounting Height



D-P3DWA			D-P4DW		
Α	В	Hs	Α	В	Hs
2.5	3	37.5	_	_	_
2.5	3	44.5	_	_	_
3	3.5	52.5	0.5 (5.5)	1 (5.5)	56.5
4.5	5	62	2 (7)	2.5 (7.5)	66
5	5.5	72	2.5 (7.5)	3 (8)	76
	2.5 2.5 3 4.5	A B 2.5 3 2.5 3 3 3.5 4.5 5	A         B         Hs           2.5         3         37.5           2.5         3         44.5           3         3.5         52.5           4.5         5         62	A B Hs A 2.5 3 37.5 — 2.5 3 44.5 — 3 3.5 52.5 0.5 (5.5) 4.5 5 62 2 (7) 5 5 5 72 2.5	A         B         Hs         A         B           2.5         3         37.5         —         —           2.5         3         44.5         —         —           3         3.5         52.5         0.5         (5.5)         (5.5)           4.5         5         62         2         2         2.5         (7.5)           5         5.5         72         2.5         3

#### Minimum Stroke for Auto Switch Mounting

Number of	D-P3DWA		D-P4DW		
auto switches mounted	Same surface	Different surfaces	Same surface	Different surfaces	
1	1	5	20		
2	1	5	75	20	

#### **Auto Switch Operating Range**

					(mm)		
Auto switch model	Bore size						
Auto switch model	25	32	40	50	63		
D-P3DWA	6	6.5	6	6	6		
D-P4DW	_	_	5	5	5		

<sup>\*</sup> Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed. (assuming approx. ±30% dispersion) It may vary substantially depending on the ambient environment.

#### **Mounting and Moving Method of Auto Switch**

#### <Applicable auto switch>

#### Solid state ..... D-P3DWA

- Insert the auto switch mounting nut into the groove on the auto switch mounting rail.
- 2. Remove the hexagon socket head cap screw (M2.5) that is attached to the auto switch. Mount the auto switch mounting bracket (pressed stainless steel bracket) on the auto switch and tighten the hexagon socket head cap screw (M2.5) you have removed 3 to 4 turns to temporarily mount the bracket.
- 3. Put the spring washer through the hexagon socket head cap screw (M3), and then put the screw through the hole in the flange of the auto switch mounting bracket (pressed stainless steel bracket). Screw it into the M3 tapped part of the auto switch mounting nut and tighten it 3 to 4 turns to temporarily mount the auto switch.
- After checking the detection position, tighten each hexagon socket head cap screw firmly.
- Modification of the detection position should be made in the condition of 3
  - Note 1) The tightening torque for a hexagon socket head cap screw (M2.5) is 0.2 to 0.3 N·m. Hold the shorter side of a hexagon wrench, and turn it to tighten. (Too much tightening may break the switch)
  - Note 2) The tightening torque for a hexagon socket head cap screw (M3) is 0.5 to 0.7 N·m.

#### Auto Switch Mounting Bracket Part No. (Including Bracket, Bolt, Nut)

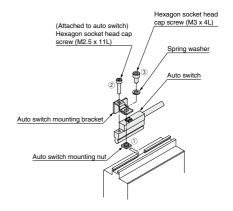
Bore size (mm)							
25	32	40	50	63			
BMU4-040S							

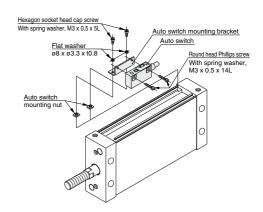
#### Solid state·····D-P4DW□

- From the cutoff part of the rail on the cylinder body, insert the auto switch mounting nuts (2 pcs.) into the rail groove.
- Slide the auto switch mounting nuts (2 pcs.) and set into the auto switch mounting position roughly. (25 mm or more should be left for the distance between 2 nuts.)
- Insert the convex portion of the auto switch mounting bracket into the concave portion of a rail groove. Through-hole for the auto switch mounting bracket should be placed on the auto switch mounting nut.
- 4. Put a flat washer (ø8 x o3.3) through a hexagon socket head screw (with spring washer, M3 x 0.5 x SL) and passing through the hole of an auto switch mounting bracket, then turning it lightly down to a mounting nut of auto switch. (2 locations)
- Put a round head Phillips screw (with spring washer, M3 x 0.5 x 14L) through the auto switch's through-hole (2 locations), and then push it down into the M3 tapped part on the auto switch mounting bracket while turning it lightly.
- After reconfirming the detecting position, tighten the auto switch mounting screw to secure the auto switch mounting bracket and the auto switch. (Tightening torque of M3 screw should be 0.5 to 0.7 N·m)

### Auto Switch Mounting Bracket Part No. (Including bracket, screw)

Cylinder series	Applicable bore size (mm)				
Cylinder series	40	50	63		
MDU	DMUO 040	BMU2-040	BMU2-040		
MDLU	BMU2-040	BIVIU2-040	_		







## MU Series Specific Product Precautions

Be sure to read this before handling the products.

Refer to page 20 for safety instructions and pages 21 to 30 for actuator and auto switch precautions.

#### Mounting

#### 

 When a workpiece is secured to the end of the piston rod, ensure that the piston rod is retracted entirely, and place a wrench on the portion of the rod that protrudes beyond the section. Also, tighten in a way that prevents the tightening torque from being applied to the non-rotating quide.

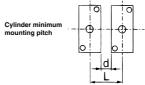
Allowable Torque for Mounting Workpiece					(N·m)
Size	25	32	40	50	63
Allowable torque for mounting workniege	17	10	20	4 Q	72

- 2. Operate in such a way that the load to the piston rod is always applied in the axial direction. Furthermore, avoid operations that could apply rotational torque to the piston rod. If rotational torque must be applied due to unavoidable circumstances, make sure the allowable rotational torque is not exceeded.
- Operating the cylinder by connecting the piping directly to the cylinder can cause the piston speed to exceed the maximum operating speed of 500 mm/s. Therefore, to operate the cylinder, make sure to use an SMC speed controller and adjust the piston speed to 500 mm/s or less.

#### **Handing of Auto Switches**

#### **⚠** Warning

 If multiple cylinders are operated adjacent to each other, the magnets that are enclosed in the adjacent cylinders could affect the operation of the auto switches, causing the switches to malfunction. Therefore, make sure that the mounting pitch of the cylinders is at least that indicated in the below table.



		(mm)			
Size	ø <b>25</b>	ø <b>32</b>	ø <b>40</b>	ø <b>50</b>	ø <b>63</b>
L (d)	29 (5)	33 (5)	37 (5)	39 (0)	50 (0)

If the cylinders must be mounted closer than the mounting pitch in the table due to unavoidable circumstances, a magnetic shield must be provided to prevent the cylinders from interfering with each other.

Therefore, install a steel plate between the cylinder tubes, or attach a magnetic shielding plate (MU-S025) to the cylinder where it faces the other cylinder's auto switch. Auto switches may malfunction if a magnetic shield is not used.



Material: Ferrite stainless steel Thickness: 0.3 mm

Since the back side is treated with adhesive, it can be attached to the cylinder.

#### How to use

In order not to influence the auto switch mounted on cylinder B adjacent to the magnetic force of cylinder A, use a shielding plate to block the magnetic force.

